

ACADEMY03 BOOT (LEATHER SOLE WITH HORSESHOE)

TECHNICAL SPECIFICATION



1-SUBJECT

This specification covers the technical specifications, control and test methods of Ceremony Boot – style ref. Academy03 Boot (Leather Sole with Horseshoe).

2- SPECIFICATIONS

2.1. GENERAL

- Full grain, good quality cow leather in black colour and free from defects like cracks, rotten, burnt, scorched etc. Split leather is never advised for uppers.
- Breathable lining
- Shiny Finish
- Supported toe and back heel
- Footbed : Micro fiber coated opencell PU – Anti-static, sweat absorber, anti-bacterial
- Natural leather sole
- Iron horseshoe on toe part and heel part with special screw system
- Size range is between 38 – 49 Continental Sizing / 5 – 14 British Sizing

2.2. TECHNICAL SPECIFICATION

2.2.1. UPPER LEATHER :

Upper Material :	Full grain genuine Cow leather
Colour :	Black in shiny finish
Thickness :	1.8 mm (minimum)
Breaking strength :	20 N/mm ² (minimum)
Tearing strength :	140 N (minimum)
pH :	3,2 (minimum)
Flexibility :	No deformation at 100000 cycles (minimum)
Water Absorbtion :	No Penetration before 60 mins (minimum)
And Penetration	Water Absorbtion 30% (maximum) Water Penetration: 2g (maximum)

2.2.2. LINING :

Property :	Breathable, sweat absorber, anti-bacterial
Material :	Woven knitted polyamide textile
Abrasion :	Dry - 25600 revs (minimum) Wet - 12800 revs (minimum)
Tearing strength :	Warp : 2.5 kgf (minimum) Weft : 2.5 kgf (minimum)

2.2.3. LASTING INSOLE BOARD :

Material : Bonded fibre board
Thickness : 2 mm (minimum)
Cracking angle : 90 degree (minimum)
Support : Steel shank

2.2.4. SUPPORTS :

Toe cap support : Thermoplastic fibre board
Thickness : 1,6 mm (minimum)
Stiffener support : Thermoplastic fibre board
Thickness : 1,6 mm (minimum)

2.2.5. ACCESSORIES AND OTHERS :

Eyelets (Hole): 5 pairs , black colour
Sewing thread: Polyester or Polyamide
Breaking strength : 30N (minimum)
Inlay Sole (Footbed) : Micro fiber coated opencell PU – Anti-static, sweat absorber, anti-bacterial
Laces: Polyester or Polyamide
Flat shape
Breaking strength : 500 N (minimum)
Length: According to the boot

2.2.6. SOLE :

Technology : Cemented stuck-on
Material : Bonded Leather
Thickness: min. 4 mm
Flexibility: No cracking at 90 degree
Fat ratio: Min. 4 %

3 – QUALITY ASSURANCE

All raw materials before production and all finished products after production are being tested in our laboratory which has been accredited by Turkish Standard Institute (TSE) and by SATRA International Notified Body in UK.

It is supported by the implementation of ISO 9001:2000 Quality System Certificate and membership of SATRA (international laboratory in U.K.) to audit and test the product.

4 - LABELLING AND PACKAGING

4.1. LABELLING:

Each inner box bears a label sticker, which shows product name and size of the boot. Each outer box bears a label sticker, which shows product name, size of the boot and quantity pairs inside box.

4.2. PACKAGING:

Each pair of boot is packed separately in tough cardboard box (inner box). Then one set will be packed together.

10 pairs of boots are packed in a ripped cardboard box (outer box). This quantity can be changed according to customer requirement.

Final packaging shall maintain enough protection to prevent any damage of goods under normal shipment and handling conditions.